

THE LAST TACTICAL MILE [LTM] SEMINAR SERIES

6

METAL
CASTING
IMPACT 2.0

ADDITIVE MANUFACTURING FOR METAL CASTING

RAISING THE BAR ON HIGH-IMPACT EDUCATION AND NETWORKING FOR FOUNDRIES AND GOVERNMENT/DOMESTIC SUPPLY CHAIN PARTNERS.

MARCH 11, 2026 | RIO HONDO BY WEDGEWOOD WEDDINGS | DOWNEY, CA

**RIO HONDO BY WEDGEWOOD
WEDDINGS 10627
OLD RIVER SCHOOL RD.
DOWNEY, CA 90241**

ALL-DAY
EVENT
FREE OF
CHARGE.



HIGHLIGHTS

- ✓ **The OEM Perspective:** Understand why OEMs want you to apply this technology
- ✓ **Mold Design Applications:** Best practices regarding integration of AM for mold design
- ✓ **Material Extrusion Printers** and their application to hybrid tooling
- ✓ **Materials and Consumables:** What is being utilized today and what the future holds
- ✓ **Large Format Printers:** Operations and Best Practices
- ✓ **Future Technologies:** Discussion on what new AM may be coming and its impacts
- ✓ **Expert Panel Q&A:** Engage with Foundry experts
- ✓ **Networking Hub:** Foster connections, share insights, and stay updated on current trends



Government and OEM casting consumers require increased agility in the casting sector to enable operational availability of critical platforms. Additive manufacturing for metal casting offers reduced lead times, ability to cast complex parts and reduce scrap.

Key Takeaways: You will understand how the technology facilitates more agile casting production for your organization and your supply chain partners. Presenters will share best practices on current technology applications for tooling and toolingless approaches to mold design. Networking sessions will connect you with experts and early adopters who will broaden your team's vision of how to leverage this advanced manufacturing approach to reduce lead times and produce challenging cast parts.

Who should attend this training? Foundry technical staff and procurement professionals, OEM, Tier I/II casting consumers, government engineers, engineering and technical students.

WE ARE LOOKING FORWARD TO SEEING YOU!



- ✓ **DEFENSE ACQUISITION PROFESSIONALS**
earn **7 CONTINUOUS LEARNING POINTS**
(CLPs) for attending, contact
Brittany Engel for details.

**SCAN THE QR-CODE OR
CLICK THE LINK BELOW TO
RESERVE YOUR SEAT!**

<https://AMMetalCasting6.eventbrite.com>



CONTACT **Brittany ENGEL**, Engineering Project Manager bengel@ybi.org <https://ybi.org>

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America Makes

LOCATION: RIO HONDO BY WEDGEWOOD WEDDINGS | DOWNEY, CA

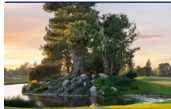
MORNING AGENDA

MARCH 11, 2026

AFTERNOON AGENDA

8:15 – 8:30

DOORS OPEN FOR CHECK-IN



RIO HONDO by Wedgewood Weddings
10627 Old River School Rd.
Downey, CA 90241

8:30 – 8:40

Opening Remarks & Introductions

Rich LONARDO, Principal, Defense
& Energy Systems

8:40 – 9:05

The OEM Perspective

01

Dr. Kirk ROGERS, Ph.D., Principal Consultant
for M&P Gravity Works
Marshall MILLER, President of Tesserract4D

9:05 – 10:05

Printed Mold & Core Design Fundamentals

02

Dave RITTMAYER, Director, Business
Development at Matthews Additive
Technologies
Dr. Jason WALKER, Ohio State University
CDME, Director, Materials and Processes

10:05 – 10:20

NETWORKING BREAK

10:20 – 11:20

Extrusion Technology for Production Patterns and Core Equipment

03

Marshall MILLER, President of Tesserract4D

11:20 – 12:00

Large Format Sand Printer Lessons Learned & Best Practices [Part 1]

04

Dr. Nathaniel BRYANT, Project Engineering
Manager, Metal Casting Center,
University of Northern Iowa

12:00 – 12:30

LUNCH WILL BE SERVED

12:30 – 1:20

Large Format Sand Printer Lessons Learned & Best Practices [Part 2]

05

Jerry THIEL, Retired Director of the UNI Metal
Casting and Foundry 4.0 Centers, University
of Northern Iowa

1:20 – 2:10

Printer Materials and Innovation

06

Kelley KERNS, Director, New Business
Development HA International, LLC
Dr. Dustin GILMER, Assistant Professor,
Material Science and Engineering at the
University of Tennessee & UT Space Institute

2:10 – 2:30

NETWORKING BREAK

2:30 – 3:30

Buying versus Making: All you need to know about printed mold and core production

07

Brandon LAMONCHA, Director of Additive
Manufacturing, Humtown Additive
Dave RITTMAYER, Director, Business
Development at Matthews Additive
Technologies

3:30 – 4:00

Innovations and Panel Discussion

08

ALL PRESENTERS

TBD

FOUNDRY TOUR | SCOTT SALES CO.

09

6115 Maywood Ave.,
Huntington Park, CA 90255

03/12/2026

VENDORS NIGHT, GET TICKETS!



To **JOIN** the California AFS Chapter, the
NADCA Chapter 30, and the LTM experts;
scan the QR-CODE or CLICK the link:
<https://www.nadca30.org/vendors-night.html>



This one-day workshop accounts for **7 CONTINUOUS LEARNING POINTS (CLPs)**
for defense acquisition professionals, email **Brittany ENGEL** at bengel@ybi.org for details.

OUR PARTNERS

